



MASTERBLOCK



Architectural Masonry Solutions



FOR OVER SIX DECADES WE HAVE SET THE STANDARD FOR INNOVATIVE CONCRETE MASONRY PRODUCTS ACROSS MINNESOTA AND THE DAKOTAS. WHETHER FOR STRUCTURAL OR VENEER APPLICATIONS, MASTERBLOCK ARCHITECTURAL CONCRETE MASONRY UNITS ARE PROVEN EXAMPLES OF THE FORM, FUNCTION AND ESTHETICS AVAILABLE TO TODAY'S DESIGNER.

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ISO 14001 Certified Continuing to bring you quality and environmental excellence, MASTERBLOCK is proud to be the first concrete products company in the upper midwest to become certified.



MasterBrick Structural Series DuraBrick® Veneer Series

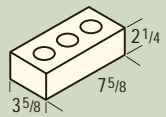
Combining the proven durability and economy of concrete masonry with the rich traditional beauty of brick in a full depth structural or veneer system.



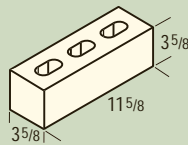
For generations full depth concrete masonry unit construction has provided cost effective structural integrity and proven performance on projects around the world.

MasterBrick Structural Series This innovative system combines the affordable structural dependability of full depth concrete masonry with the rich traditional appearance of brick in one unit. Full depth concrete masonry construction has never looked better!

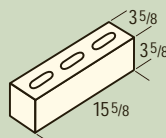
DuraBrick® Veneer Series, this veneer depth cored concrete brick system is available in a variety of colors. Select from either smooth or embossed face styles in modular or utility size units. DuraBrick Veneer Series units offer an affordable alternative to conventional clay brick while maintaining a rich traditional appearance.



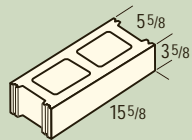
DuraBrick Modular



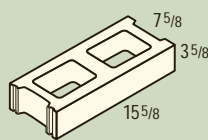
DuraBrick Utility



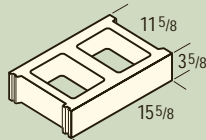
MasterBrick 4 Inch Half High



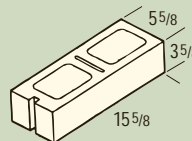
MasterBrick
6 Inch Half High Plain



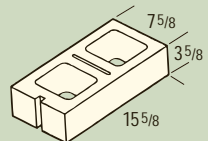
MasterBrick
8 Inch Half High Plain



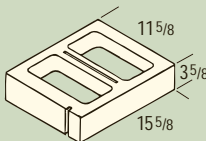
MasterBrick
12 Inch Half High Plain



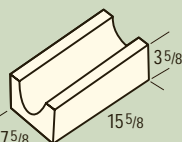
MasterBrick
6 Inch Half High
Double End w/Sash



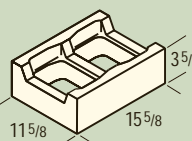
MasterBrick
8 Inch Half High
Double Endw/Sash



MasterBrick
12 Inch Half High
Double End w/Sash



MasterBrick 8 Inch Half High Bond Beam



MasterBrick 12 Inch Half High Flowthrough Bond Beam

MasterBrick Structural Series DuraBrick Veneer Series Features

- Rich traditional appearance of brick.
- Ideal for communities with “brick or better” building requirements.
- Available in a wide variety of pleasing blends.
- Consistent modular dimensions means significant labor savings in the field when compared to conventional clay products.
- Full depth MasterBrick offers faster more economical in place cost of construction compared to conventional cavity wall construction.
- MasterBrick provides proven full depth concrete masonry structural performance qualities – hollow cores allow for placement of reinforcing steel and grout as needed to meet code requirements.
- Energy efficient – fill cores with insulation to meet energy code requirements.
- High strength low absorption mix design – exceeds ASTM C-90 requirements for compressive strength and absorption.
- Rain-Bloc® integral water repellent is standard in all units.
- Unique integral blended polymeric color manufacturing process ensures units will resist fading and acidic chemical attack.
- Fire and mold resistant
- Available in the new EnviroMaster Mix Design. (See page 25).

MasterBrick Structural Series Color Options



Northfield Blend



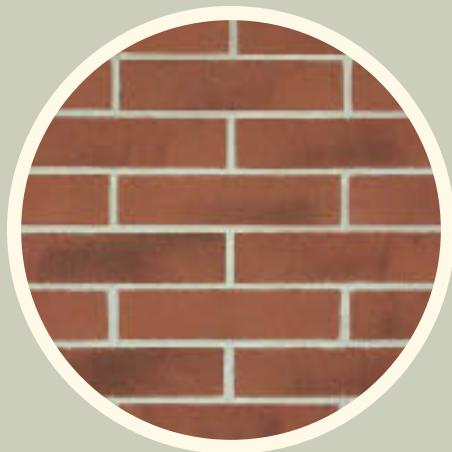
Northern Prairie Blend



Old Towne Blend



Dakota Sage Blend



Legacy Blend



Northern Autumn Blend



Nelson Blend



Ironwood Blend



Cimmaron Blend

DuraBrick® Veneer Series Color Options



Nelson Blend
Utility Embossed Shown



Canyon Blend
Utility Embossed Shown



Northern Prairie Blend
Modular Embossed Shown



Cabernet Blend
Modular Embossed Shown



Old Towne Blend
Utility Smooth Shown



Gray Charcoal Blend
Modular Embossed Shown

Design Ideas



EnviroMaster Mix Design Sustainability Built In

In response to the growing demand for sustainable construction products MasterBlock has created the EnviroMaster Mix Design.

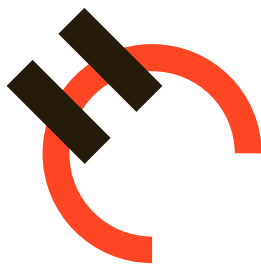
MasterBlock is continually striving to bring you innovative new materials, improve our products and facilities and minimize their effect on the environment.

Perfect for sustainable design projects, (LEED, etc.) the EnviroMaster Mix Design utilizes approximately 40% post industrial waste material and meets or exceeds ASTM C90 standards for load bearing concrete masonry. The EnviroMaster Mix Design can be produced in most architectural sizes, shapes, and finishes, and is available in a range of attractive earthtone colors.

Contact your MasterBlock representative for more information regarding the EnviroMaster Mix Design, concrete masonry with sustainability built in.



MASTERBLOCK IS PROUD TO USE THE FOLLOWING QUALITY PRODUCTS AND TECHNOLOGY IN THE MANUFACTURE OF MANY OF THE **ARCHITECTURAL CONCRETE PRODUCTS** INCLUDED IN THIS LITERATURE.



Holcim

Strength. Performance. Passion.



At your service

with innovative products and superior solutions.

MASTERBLOCK is committed to whatever it takes to help make your next project a success. Friendly, courteous, knowledgeable service is just a phone call away. Our services include:

- Technical assistance.
- Custom color matching for additions to existing projects.
- Custom cut samples for sample boards.
- Final and preliminary design services for Keystone Retaining Wall Systems. See our Landscape Product Guide for product selection.
- Custom color production of Keystone Retaining Walls to blend with our Architectural Concrete Masonry Units.
- Single source for all types of Concrete Masonry Segmental Retaining Walls, Pavers, Ready Mix and Aggregates.
- AIA/CES accredited box lunch programs, call today to schedule yours.

Visit MASTERBLOCK and Keystone Websites.

The MASTERBLOCK Website provides information for all Architectural Concrete Masonry, Keystone and paver products.

The Keystone Website is a one-step source for your Keystone product information — including individual portals for designers and contractors, plus information about our unique retaining wall design software.

MASTERBLOCK Website: www.masterblock-us.com

KEYSTONE Website: www.Keystonewalls.com



MASTERBLOCK SUPPORTS AND IS A PROUD MEMBER OF THE FOLLOWING ASSOCIATIONS.



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